

|                     |   |
|---------------------|---|
| Common name:        | BILINGA   |
| Family:             | RUBIACEAE   |
| Scientific name(s): | Nauclea diderrichii<br>Sarcocephalus spp. (synonymous)<br>Nauclea gillettii |

| LOG DESCRIPTION        | WOOD DESCRIPTION   |
|------------------------|--|
| Diameter:              | from 60 to 90 cm   |
| Thickness of sapwood:  | from 3 to 5 cm   |
| Floats:                | no   |
| Durability in forest : | Good   |
| Note:                  | Heartwood golden yellow or orangey yellow slightly moiré. In interior end-uses, the colour remains stable. |

| PHYSICAL PROPERTIES  |                             |                    | MECHANICAL PROPERTIES   |           |                    |
|--|-----------------------------|--------------------|---|-----------|--------------------|
| Physical and mechanical properties are based on mature heartwood specimens. These properties can vary greatly depending on origin and growth conditions. |                             |                    |   |           |                    |
|  | mean                        | standard deviation |   | mean      | standard deviation |
| Density *:   | 0.76 g/cm <sup>3</sup>      | 0.07               |   |           |                    |
| Monnin hardness*:  | 5.3                         | 1.3                | Crushing strength *:  | 63 MPa    | 7                  |
| Coef of volumetric shrinkage:  | 0.55 %                      | 0.05               | Static bending strength *:                                    | 95 MPa    | 11                 |
| Total tangential shrinkage:  | 7.5 %                       | 0.9                | Modulus of elasticity *:                                      | 14660 MPa | 1934               |
| Total radial shrinkage:  | 4.5 %                       | 0.7                |   |           |                    |
| Fibre saturation point:  | 25 %                        |                    |   |           |                    |
| Stability:   | Moderately stable to stable |                    | (* : at 12 % moisture content ; 1 MPa = 1 N/mm <sup>2</sup> ) |           |                    |

#### NATURAL DURABILITY AND TREATABILITY

Fungi and termite resistance refers to end-uses under temperate climate.  
 Except for special comments on sapwood, natural durability is based on mature heartwood.  
 Sapwood must always be considered as non-durable against wood degrading agents.

|                  |   |   |
|------------------|---|---|
| Fungi:           | Class 1 - very durable  | * ensured by natural durability (according EN standards). |
| Dry wood borers: | Durable; sapwood demarcated (risk limited to sapwood)   |   |
| Termites:        | Class D - Durable   |   |
| Treatability:    | 2 - moderately permeable  |   |
| Use class*:      | 4 - in ground or fresh water contact  |   |
| Note:            | This species is listed in the European standard NF EN 350-2.<br>Bilinga naturally covers the use class 5 (end-uses in marine environment or in brackish water).<br>According to the European standard NF EN 335, performance length might be modified by the intensity of end-use exposition. |   |

| MAIN LOCAL NAMES    |             |                |             |
|---------------------|-------------|----------------|-------------|
| Countries           | Local names | Countries      | Local names |
| Angola              | ENGOLO      | United Kingdom | OPEPE       |
| Benin               | OPEPE       |                |             |
| Cameroon            | AKONDOC     |                |             |
| Central African Rep | KILU        |                |             |
| Congo               | LINZI       |                |             |
| Congo               | MOKESSE     |                |             |
| Congo               | N'GULU-MAZA |                |             |
| Côte d'Ivoire       | BADI        |                |             |
| Dem Rep of Congo    | BONKNGU     |                |             |
| Dem Rep of Congo    | N'GULU-MAZA |                |             |
| Equatorial Guinea   | ALOMA       |                |             |
| Gabon               | BILINGA     |                |             |
| Ghana               | KUSIA       |                |             |
| Nigeria             | OPEPE       |                |             |
| Sierra Leone        | BUNDUI      |                |             |
| Uganda              | KILINGI     |                |             |
| Germany             | ALOMA       |                |             |

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## BILINGA

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### REQUIREMENT OF A PRESERVATIVE TREATMENT

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|   |   |
|---|---|
| Against dry wood borer attacks:           | Does not require any preservative treatment |
| In case of temporary humidification risk: | Does not require any preservative treatment |
| In case of permanent humidification risk: | Does not require any preservative treatment |

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### DRYING

#### Possible drying schedule

| Drying rate:           | Slow        | Temperature (°C) |          |          | Air humidity (%) |
|------------------------|-------------|------------------|----------|----------|------------------|
|                        |             | M.C. (%)         | dry-bulb | wet-bulb |                  |
| Risk of distortion:    | Slight risk | Green            | 50       | 47       | 84               |
| Risk of casehardening: | No          | 40               | 50       | 45       | 75               |
| Risk of checking:      | High risk   | 30               | 55       | 47       | 67               |
| Risk of collapse:      | No          | 20               | 70       | 55       | 47               |
|                        |             | 15               | 75       | 58       | 44               |

This schedule is given for information only and is applicable to thickness < 38 mm.

It must be used in compliance with the code of practice.

For thickness from 38 to 75 mm , the air relative humidity should be increased by 5 % at each step.

For thickness over 75 mm , a 10 % increase should be considered.

Note: Difficult to dry due to high interlocked grain. Quartersawn recommended in order to avoid defects.

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### SAWING AND MACHINING

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|                       |                         |
|-----------------------|-------------------------|
| Blunting effect:      | Normal                  |
| Sawteeth recommended: | Ordinary or alloy steel |
| Cutting tools:        | Ordinary                |
| Peeling:              | Bad                     |
| Slicing:              | Good                    |
| Note:                 | Requires power.         |

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### ASSEMBLING

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|                     |   |
|---------------------|---|
| Nailing / Screwing: | Good but pre-boring necessary   |
| Gluing:             | Correct   |
| Note:               | Slight tendency to split when nailing. Gluing must be done with care: the wood is acid. |

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### END-USES

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Main known end-uses; they must be implemented according to the code of practice.

Important remark: some end-uses are mentioned for information (traditional, regional or ancient end-uses).

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Note: Exterior facing must be protected against humidity variation in order to avoid shakes. Filling is necessary.

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Sleepers

Heavy carpentry

Posts

Bridges (parts in contact with water or ground)

Hydraulic works (seawater)

Vehicle or container flooring

Industrial or heavy flooring

Flooring

Cabinetwork (high class furniture)

Current furniture or furniture components

Sliced veneer

Ship building (planking and deck)

Exterior panelling

Interior joinery

Interior panelling

Bridges (parts not in contact with water or ground)

Resistant to one or several acids

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