
AMARANTE

REQUIREMENT OF A PRESERVATIVE TREATMENT

Against dry wood borer attacks:	Does not require any preservative treatment
In case of temporary humidification risk:	Does not require any preservative treatment
In case of permanent humidification risk:	Use not recommended

DRYING

Possible drying schedule

Drying rate:	Normal to slow	Temperature (°C)			Air humidity (%)
		M.C. (%)	dry-bulb	wet-bulb	
Risk of distortion:	Slight risk	Green	42	39	82
Risk of casehardening:	No	50	48	43	74
Risk of checking:	Slight risk	40	48	43	74
Risk of collapse:	No	30	48	43	74
		15	54	46	63

This schedule is given for information only and is applicable to thickness < 38 mm.

It must be used in compliance with the code of practice.

For thickness from 38 to 75 mm , the air relative humidity should be increased by 5 % at each step.

For thickness over 75 mm , a 10 % increase should be considered.

SAWING AND MACHINING

Blunting effect:	Fairly high
Sawteeth recommended:	Stellite-tipped
Cutting tools:	Tungsten carbide
Peeling:	Not recommended or without interest
Slicing:	Good
Note:	Requires power.

ASSEMBLING

Nailing / Screwing:	Good but pre-boring necessary
Gluing:	Correct
Note:	Tends to split when nailing.

END-USES

Main known end-uses; they must to be implemented according to the code of practice.

Important remark: some end-uses are mentionned for information (traditional, regional or ancient end-uses).

Note: In the USA, AMARANTE is used to make high class coffins.

Cabinetwork (high class furniture)

Current furniture or furniture components

Sliced veneer

Interior panelling

Sculpture

Flooring

Ship building (ribs)

Ship building (planking and deck)

Exterior joinery

Exterior panelling

Stairs (inside)

Heavy carpentry

Glued laminated

Vehicle or container flooring

Interior joinery

Turned goods

Musical instruments

Wood-ware

Tool handles (resilient woods)
