

Family: DIPTEROCARPACEAE (angiosperm)

Scientific name(s): Anisoptera spp.

Commercial restriction: no commercial restriction

WOOD DESCRIPTION

Color: orange - yellow
Sapwood: not clearly demarcated
Texture: coarse
Grain: straight or interlocked
Interlocked grain: slight

Note: Heartwood orangey yellow darkening to golden brown. Presence of whitish resin veins.

LOG DESCRIPTION

Diameter: from 60 to 150 cm
Thickness of sapwood: from 5 to 8 cm
Floats: yes
Log durability: moderate (treatment recommended)

PHYSICAL PROPERTIES

Physical and mechanical properties are based on mature heartwood specimens. These properties can vary greatly depending on origin and growth conditions.

	<u>Mean</u>	<u>Std dev.</u>
Specific gravity *:	0,63	0,06
Monnin hardness *:	2,6	0,7
Coeff. of volumetric shrinkage:	0,52 %	0,10 %
Total tangential shrinkage (TS):	8,8 %	1,2 %
Total radial shrinkage (RS):	3,7 %	0,8 %
TS/RS ratio:	2,4	
Fiber saturation point:	32 %	

Stability: moderately stable to stable

Note: Hardness varies from soft to fairly hard.

MECHANICAL AND ACOUSTIC PROPERTIES

	<u>Mean</u>	<u>Std dev.</u>
Crushing strength *:	46 MPa	8 MPa
Static bending strength *:	83 MPa	16 MPa
Modulus of elasticity *:	12930 MPa	1507 MPa

(*: at 12% moisture content, with 1 MPa = 1 N/mm²)

Musical quality factor: 113,4 measured at 2665 Hz

NATURAL DURABILITY AND TREATABILITY

Fungi and termite resistance refers to end-uses under temperate climate. Except for special comments on sapwood, natural durability is based on mature heartwood. Sapwood must always be considered as non-durable against wood degrading agents.

E.N. = Euro Norm

Funghi (according to E.N. standards): class 4 - poorly durable

Dry wood borers: susceptible - sapwood not or slightly demarcated (risk in all the wood)

Termites (according to E.N. standards): class M - moderately durable

Treatability (according to E.N. standards): class 3-4 - poorly or not permeable

Use class ensured by natural durability: class 1 - inside (no dampness)

Species covering the use class 5: No

Note: This species is listed in the European standard NF EN 350-2.

REQUIREMENT OF A PRESERVATIVE TREATMENT

Against dry wood borer attacks: requires appropriate preservative treatment

In case of risk of temporary humidification: use not recommended

In case of risk of permanent humidification: use not recommended

DRYING

Drying rate: slow

Risk of distortion: slight risk

Risk of casehardening: no

Risk of checking: slight risk

Risk of collapse: no

Note: Drying requires care in order to avoid pocket moisture.

Possible drying schedule: 2

M.C. (%)	Temperature (°C)		Air humidity (%)
	dry-bulb	wet-bulb	
Green	50	47	84
40	50	45	75
30	55	47	67
20	70	55	47
15	75	58	44

This schedule is given for information only and is applicable to thickness lower or equal to 38 mm.

It must be used in compliance with the code of practice.

For thickness from 38 to 75 mm, the air relative humidity should be increased by 5 % at each step.

For thickness over 75 mm, a 10 % increase should be considered.

SAWING AND MACHINING

Blunting effect: high

Sawteeth recommended: stellite-tipped

Cutting tools: tungsten carbide

Peeling: good

Slicing: good

Note: Resin exudation in steaming. Tendency to tearing on quartersawn.

ASSEMBLING

Nailing / screwing: good

Gluing: correct

COMMERCIAL GRADING

Appearance grading for sawn timbers: According to MGR grading rules (2009)

Possible grading: Prime, Select, Standard, Serviceable, Utility

FIRE SAFETY

Conventional French grading: Thickness > 14 mm : M.3 (moderately inflammable)

Thickness < 14 mm : M.4 (easily inflammable)

Euroclasses grading: D s2 d0

Default grading for solid wood, according to requirements of European standard EN 14081-1 annex C (April 2009). It concerns structural graded timber in vertical uses with mean density upper 0.35 and thickness upper 22 mm.

END-USES

Glued laminated

Veneer for interior of plywood

Boxes and crates

Interior joinery

Moulding

Turned goods

Note: Filling is recommended to obtain a good finish.

Flooring

Veneer for back or face of plywood

Formwork

Current furniture or furniture components

Interior panelling

Sliced veneer

MAIN LOCAL NAMES

<u>Country</u>	<u>Local name</u>	<u>Country</u>	<u>Local name</u>
Cambodia	PHDIEK	Indonesia	MERSAWA
Laos	MAI BAK	Peninsular Malaysia	PENGIRAN
Malaysia (islands)	MERSAWA	Myanmar	KAUNGHMU
Papua New Guinea	MERSAWA	Philippines	PALOSAPIS
Thailand	KRABAK	Thailand	PIK
Vietnam	VEN-VEN	France	VEN-VEN
United Kingdom	KRABAK	United States of America	BELLA ROSA

